

motrona CT15012B

Supported Series: motrona CT15012B

Website: <http://motrona.net/index.html>

HMI Setting:

| Parameters | Recommended | Options | Notes |
|--------------|------------------|---------|-------|
| PLC type | motrona CT15012B | | |
| PLC I/F | RS232 | | |
| Baud rate | 9600 | | |
| Data bits | 7 | | |
| Parity | Even | | |
| Stop bits | 1 | | |
| PLC sta. no. | 11 | | |

Device Address:

| Bit/Word | Device type | Format | Range | Note |
|----------|-------------|--------|--------|------|
| W | Cn | DD | 0 ~ 99 | |

Wiring Diagram:

Diagram 1

RS-232

The serial port pin assignments may vary between HMI models, please click the following link for more information.

